



# Structural Implementations of Leading-Edge Noise Reduction Devices

Travis Turner

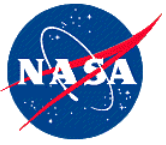
*Airframe Noise Technical Challenge*

**AATT Project**

*Acoustics Technical Working Group Meeting*

**April 21-22, 2015**

# Acknowledgements



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## Aeroacoustics

- David Lockard
- Mehdi Khorrami
- Craig Streett
- John Lin

## Prototype Development

- George Hilton
- Larry Becker, NG
- Ron Penner, STC
- Rick Thomas, STC

## NASA AATT Project

## Materials & Structures

- Travis Turner
- Jim Moore
- Mia Siochi
- Jin Ho Kang, NIA
- Reggie Kidd, AMA
- Dave Long, AMA
- Darren Hartl, TAMU
- Will Scholten, TAMU

## SMA Components

- Joe Kain, JM
- Carlos Pimentel, JM

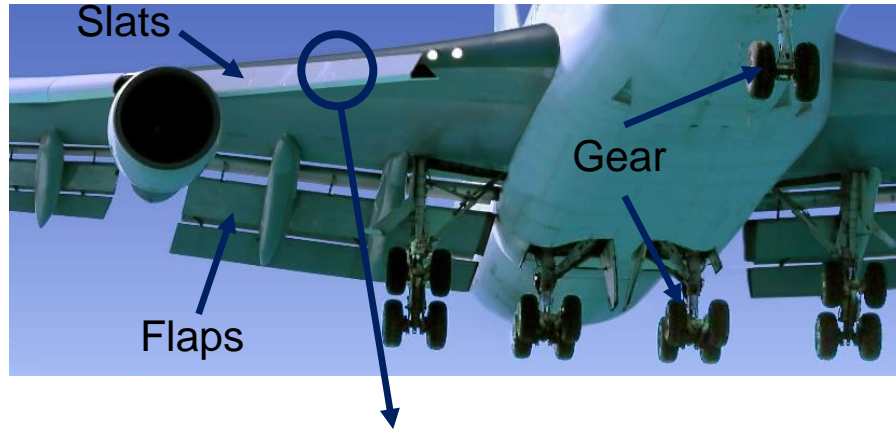
# Airframe Noise Mitigation Concepts



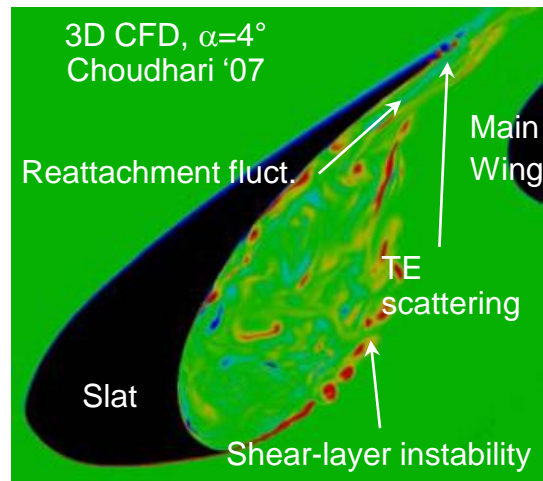
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## Airframe Noise Sources



## Wing Leading Edge Cross Section



## Background

- Airframe noise comparable to engine noise during approach
- Slats & flaps are major contributors

## Characteristics

- Multi-element airfoil increases lift
- Unsteady flow creates noise

Challenge: Reduce airframe noise w/o aero compromise (cruise or landing)

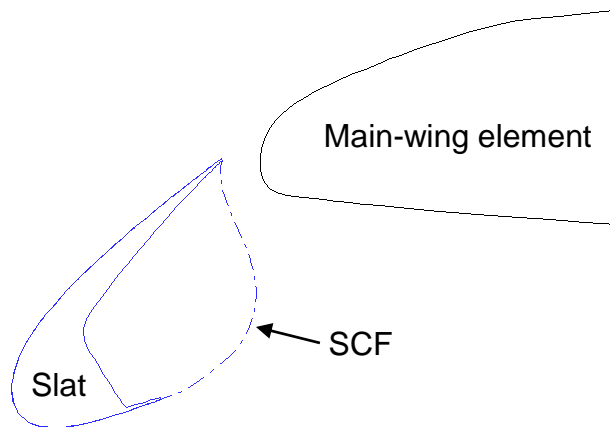
# Notional Solutions for Slat Noise



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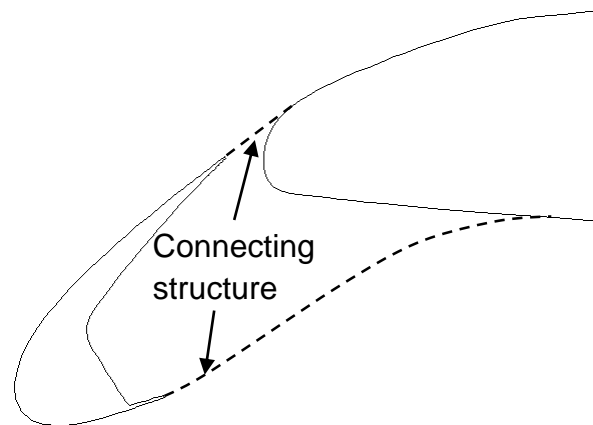
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## Slat-Cove Filler



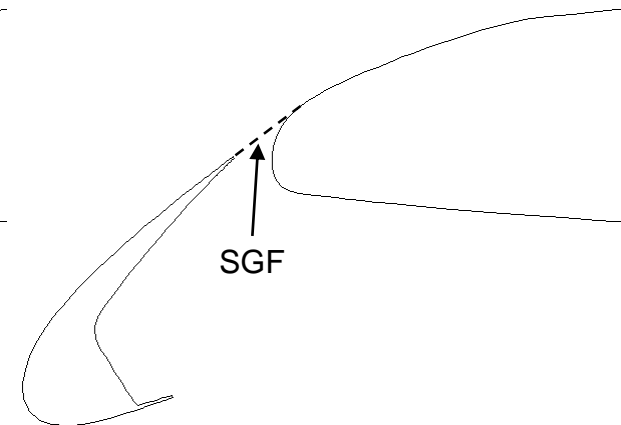
- Moderate noise reduction (3-4 dB)
- Excellent high-lift
- Low weight & complexity

## Drooped Leading Edge



- Excellent noise reduction (>8 dB)
- Compromised high-lift
- High weight & complexity

## Slat-Gap Filler



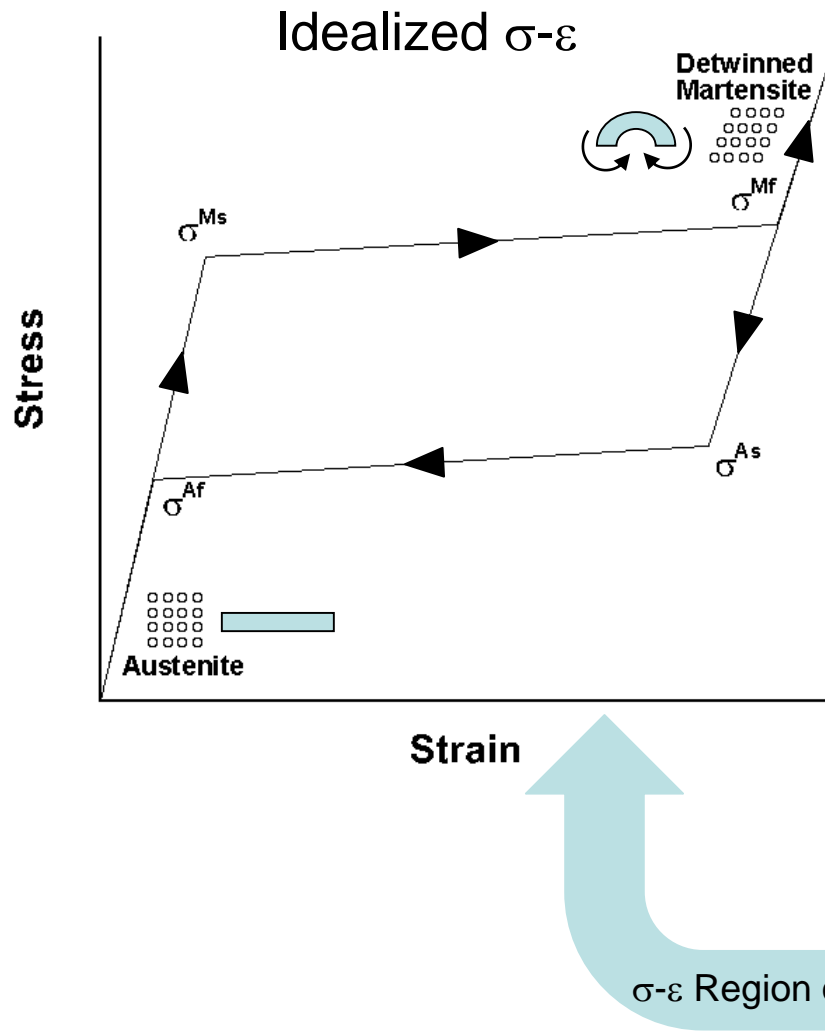
- Excellent noise reduction (>8 dB)
- Excellent high-lift
- Mod. weight/complexity

# Superelastic SMA Material

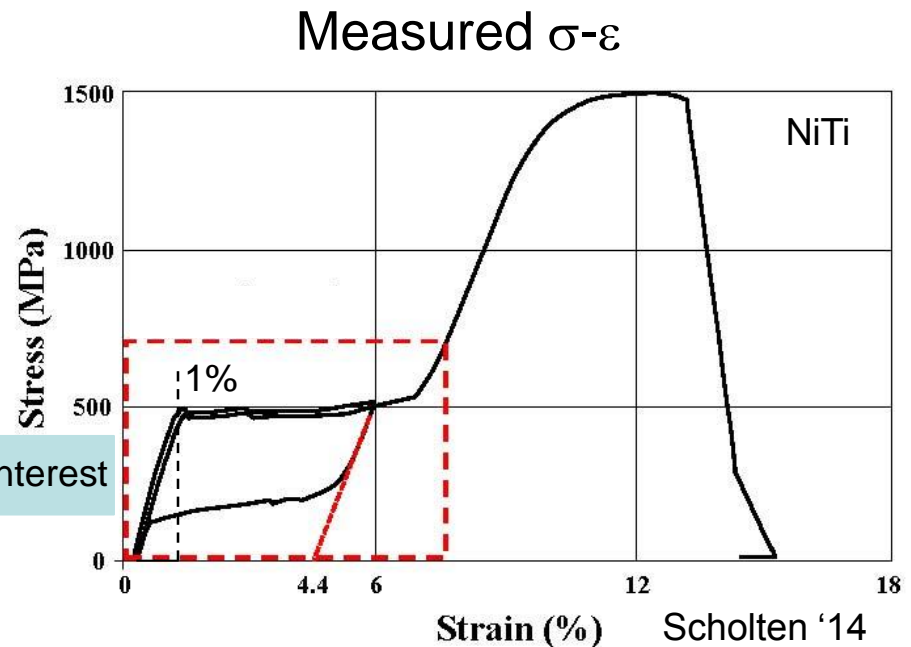


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- Exhibits reversible, stress-induced transformation
- Enabling for large deform. implied by configuration change
- ~1% linear range typical



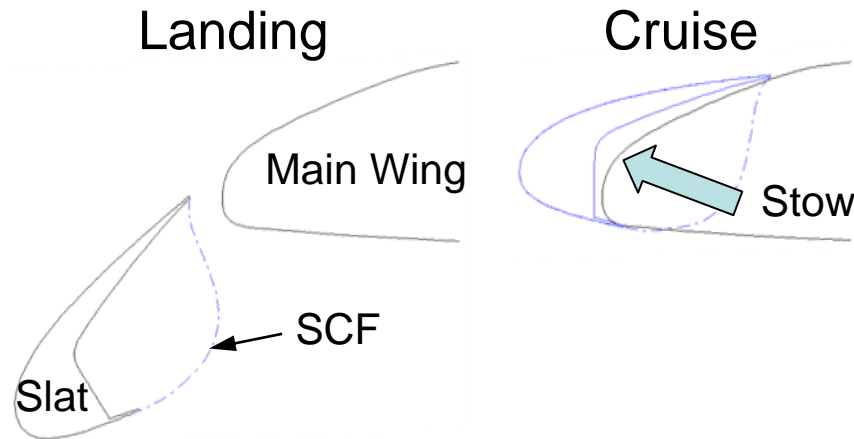
# Superelastic Slat-Cove Filler (SCF)

# Superelastic SMA SCF Concept



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## Objective

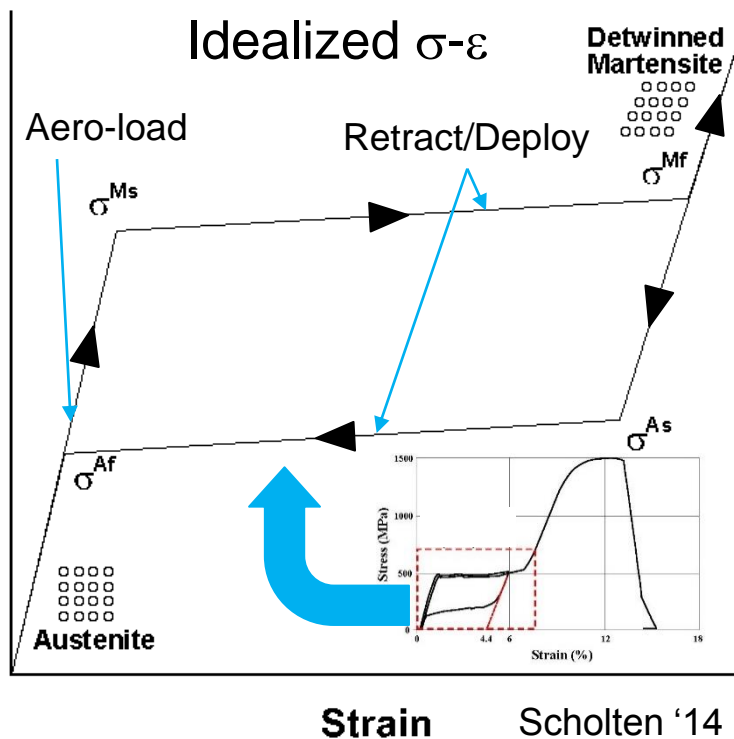
Fill slat “cove” w/ reconfig. structure to guide gap flow & reduce noise

## Requirements

- Match  $P_T$  profile
- Sustain aero load
- High def. (>2%)
- Deploy/stow w/ slat
- Simple & low wt.
- Failsafe

## Approach

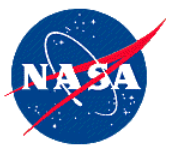
- Employ superelastic SMA
- Heat treat to deployed shape
- Hinge at cusp
- Distributed aero-load avoids  $\sigma^{Ms}$
- SCF-Main wing contact causes stowage
  - Conc. load, locally exceeds  $\sigma^{Ms}$
  - SCF deforms as needed to stow
- Autonomous redeployment



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# Superelastic SMA SCF Status

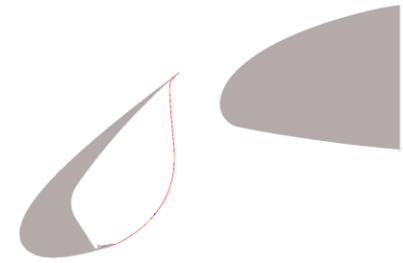
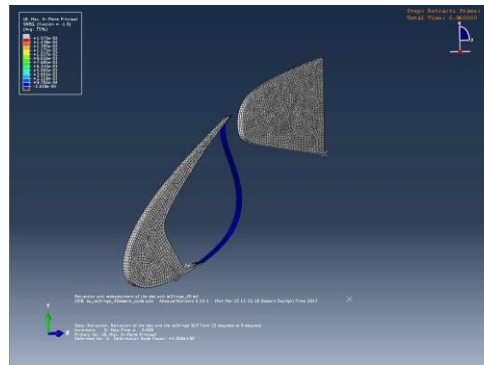


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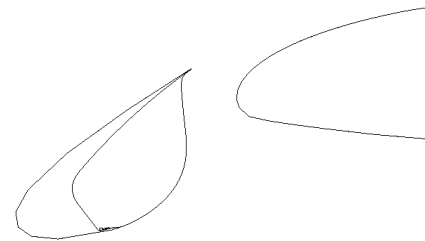
## Model Results/Trends

- Approaching monolithic design
- Variable thickness advantageous
- Actuator authority/contact an issue



## Refinements – reduce actuator req.

- Hinge actuator
- Spanwise discrete topology → continuous
- Variable thickness via topology opt.



## Extension – raise TRL

- 3D effects – sweep, taper
  - Moving to CRM geometry
  - CRM SCF design underway
- Fluid-structure interaction
  - Abaqus/CFD not a good option
  - Collaboration with ATA, FUN3D-Abaqus via Co-Simulation Engine



# Shape Memory Polymer Composite SCF

## Previous Results/Trends

- Variable stiffness required
- Autonomous deployment possible
- Insufficient stiffness control & durability

## Objectives

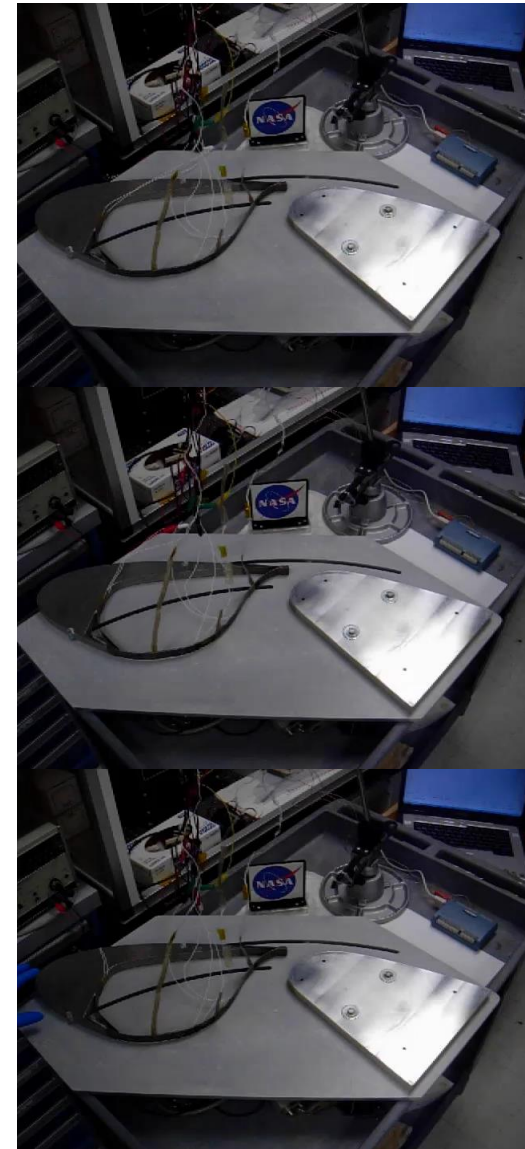
- Improve SMPC strength & durability
- Demonstrate deployable SMPC SCF

## Approach

- Embed Kevlar fabric
- Explore surface vs. Joule heating

## Results

- Demonstration achieved
- Still working stiffness control and durability



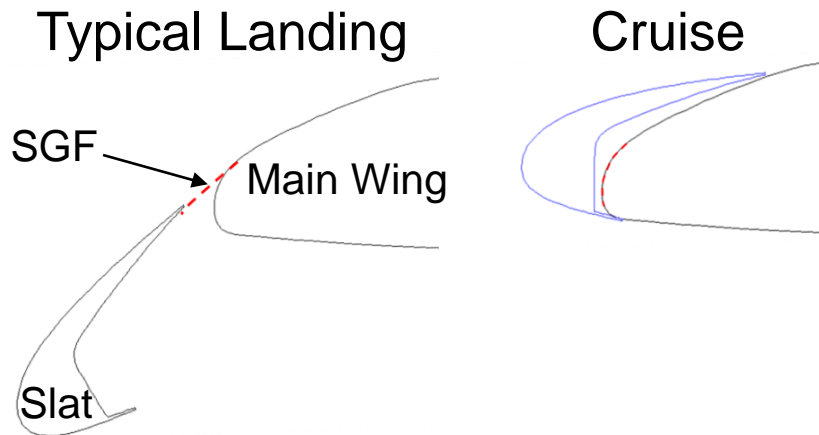
# Superelastic Slat-Gap Filler (SGF)

# Superelastic SMA Slat-Gap Filler (SGF)



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## Objective

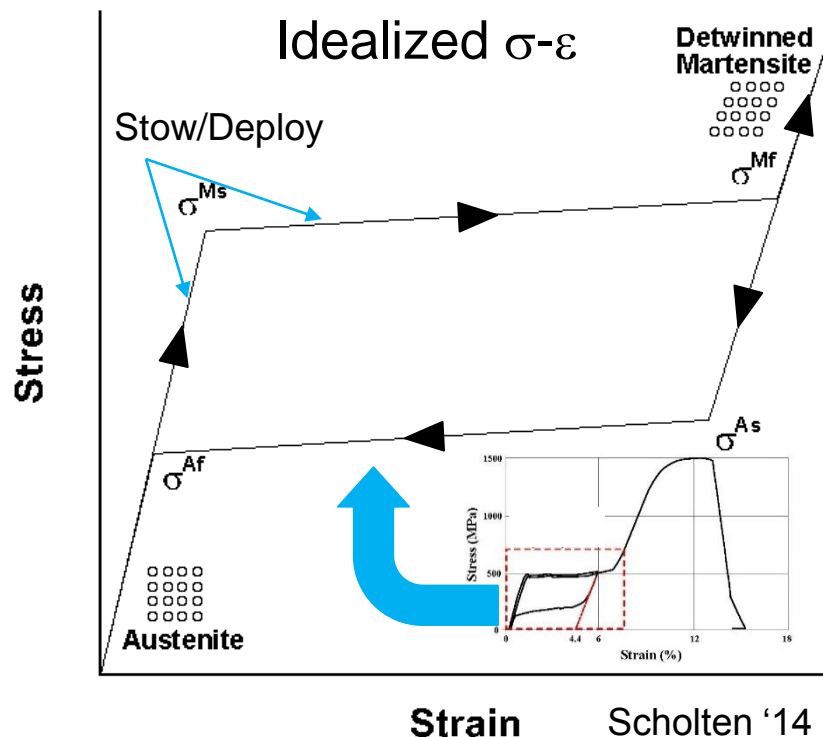
Block gap flow to ~eliminate noise,  
open gap on demand

## Requirements

- Attached flow @ typical  $\alpha$ , gap open at high  $\alpha$
- High def. ( $\sim 1\%$ )
- Sustain aero load
- Deploy/stow w/ slat
- Simple & low wt.
- Failsafe

## Approach

- Employ superelastic SMA
- Overlay stressed-skin on main wing
- Heat treat &/or bias to stowed shape



Scholten '14

# Superelastic SMA Slat-Gap Filler (SGF)

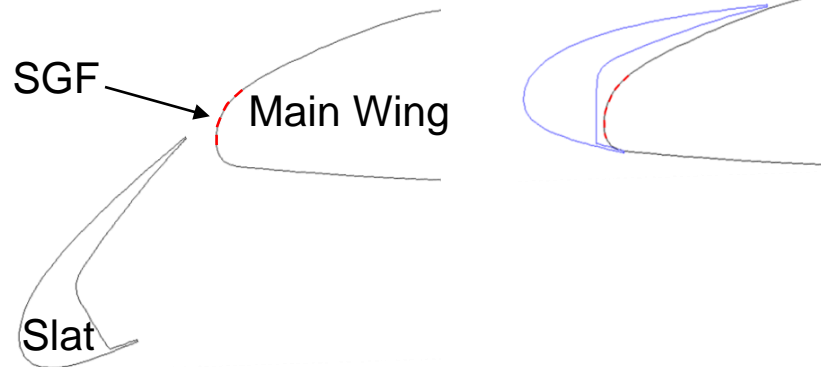


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Atypical Landing

Cruise



Objective

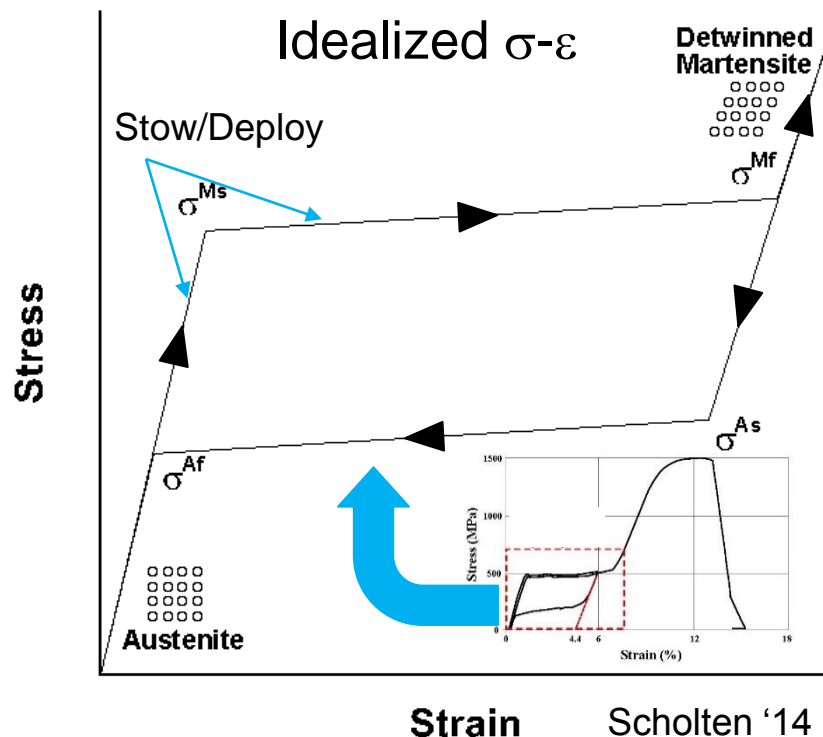
Block gap flow to ~eliminate noise, open gap on demand

Requirements

- Attached flow @ typical  $\alpha$ , gap open at high  $\alpha$
- High def. (~1%)
- Sustain aero load
- Deploy/stow w/ slat
- Simple & low wt.
- Failsafe

Approach

- Employ superelastic SMA
- Overlay stressed-skin on main wing
- Heat treat &/or bias to stowed shape
- Gap opens when required @ high  $\alpha$



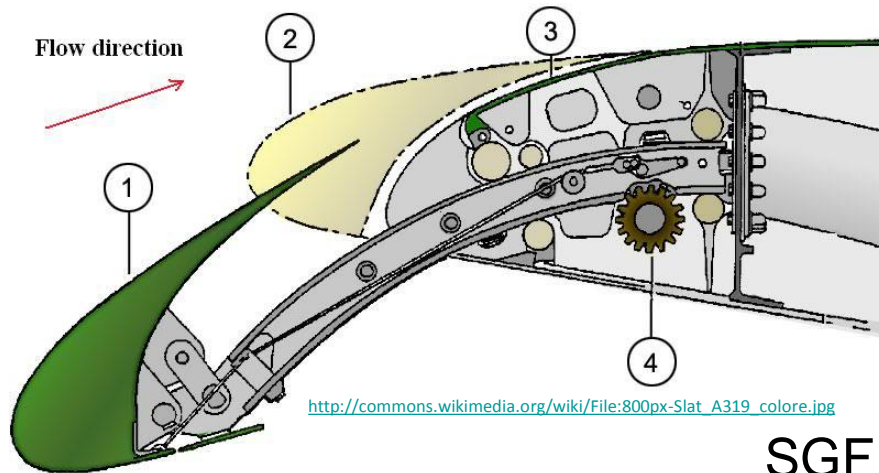
# Superelastic SMA Slat-Gap Filler (SGF)



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## Typical Slat Mechanism

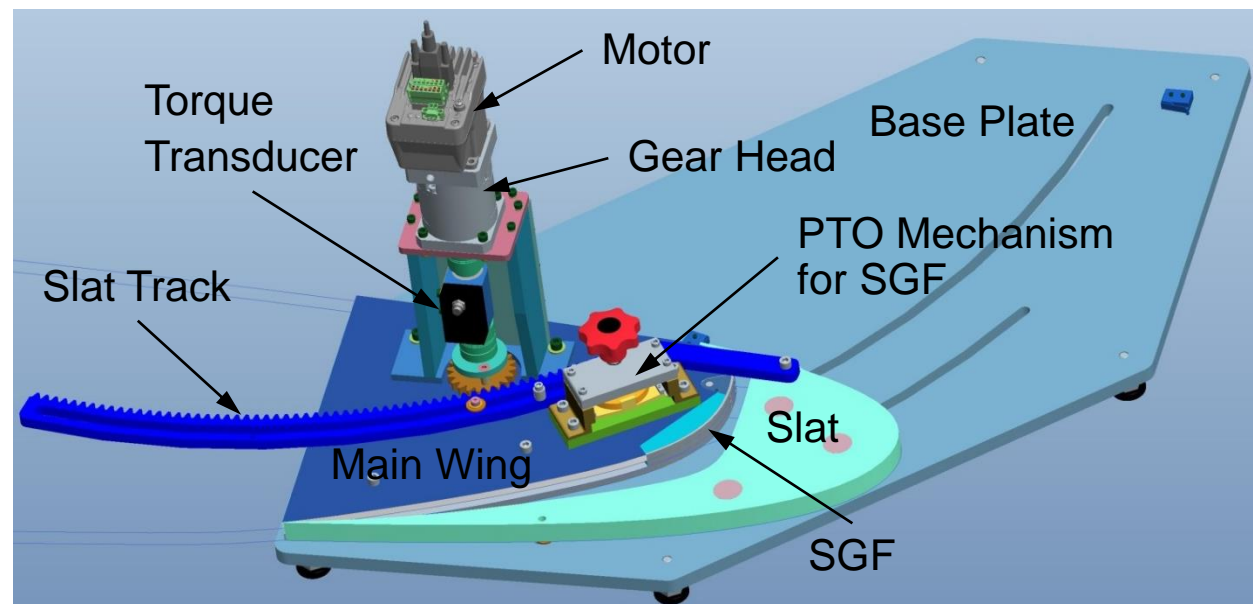
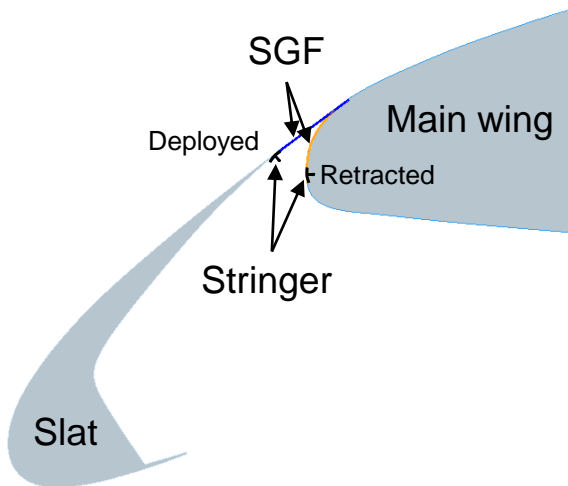


## Approach (Contd.)

- Actuation motiv. by typ. mechanism
- SGF actuated by PTO on slat track
- Control force @ SGF tip – stringer
- Heat-treat options, stress-free deployed/retracted

## SGF Mechanized Bench-Top Apparatus

### SGF Schematic



# Stress-Free-Deployed (SFD) SGF



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## Computational Region of Interest

Stress-free deployed (SFD)

- Simpler implementation
- Higher actuation loads

Main wing

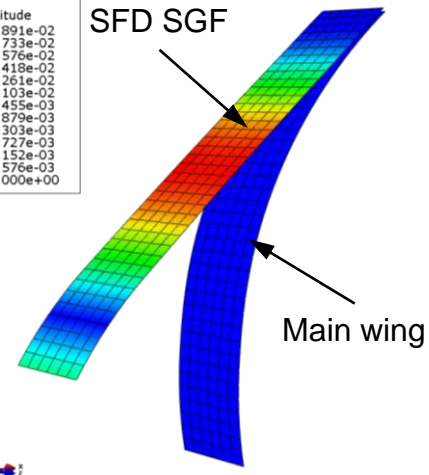
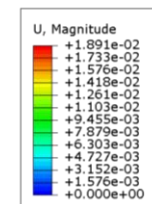
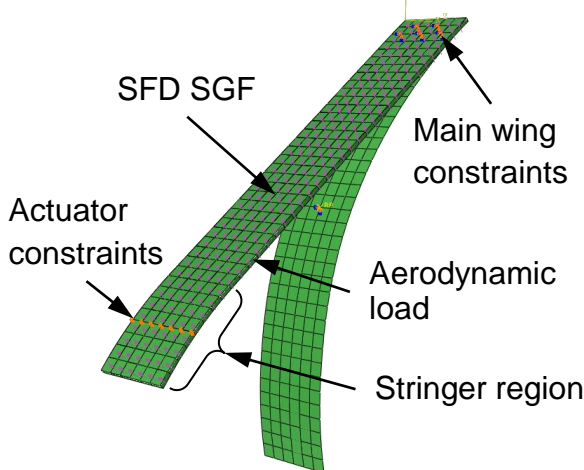
Stress-free retracted (SFR)

- More complex implementation
- Lower actuation loads

Slat

### SFD SGF Aero-Load FEM

### Aero-Load Displacement



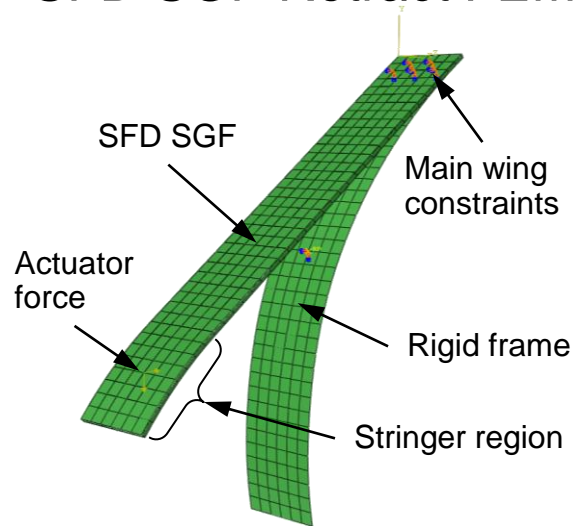
# Stress-Free-Deployed (SFD) SGF



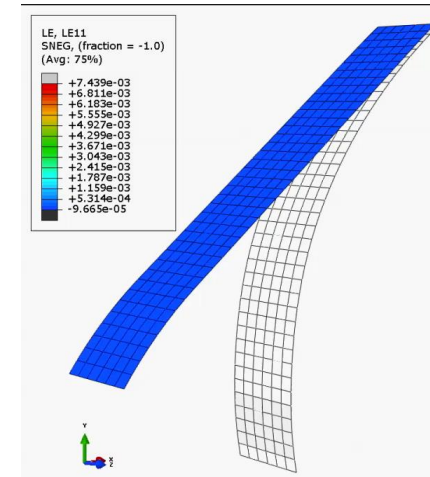
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## SFD SGF Retract FEM



## SFD SGF Retract Strain



- ~10.7 lbf/in required to retract 0.040"-thick SFD SGF
- Max strain ~0.74%
- Reduce thickness to 0.020", nominally min-gage
  - Actuator requirement for retraction → ~1.3 lbf
  - Aero-load max displacement → 0.033"
- Aero-load and restoring force combine indirectly
  - Increased actuator force and bias requirement
  - Fail-safety more difficult



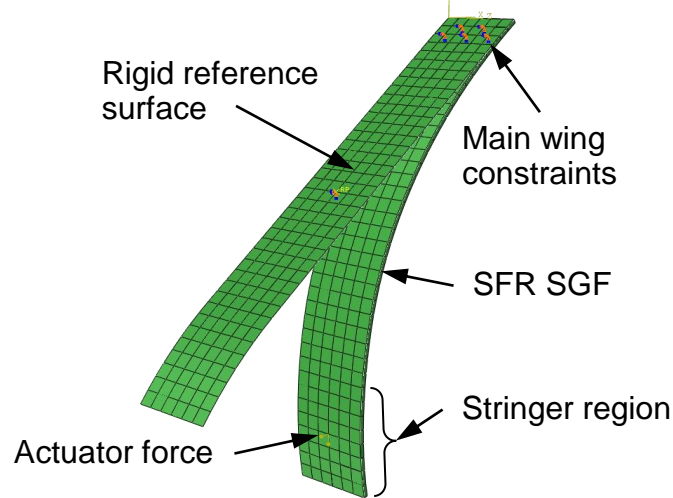
# Stress-Free-Retracted (SFR) SGF



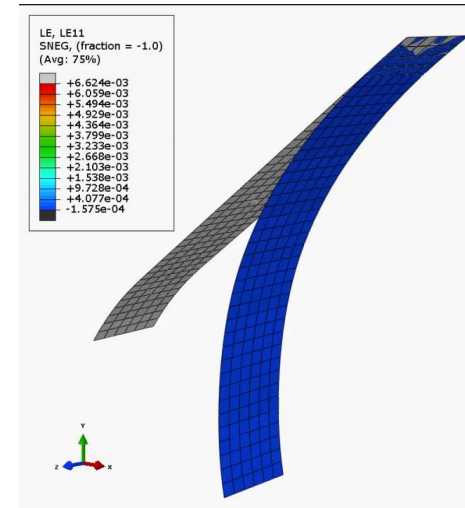
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## SFR SGF Deploy FEM

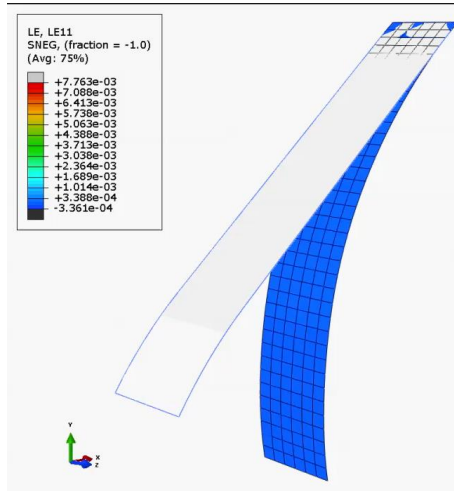


## SFR SGF Deploy Strain



- ~10.7 lbf/in required to deploy 0.040"-thick SFR SGF
- Max strain ~0.66%
- Reduce thickness to 0.020", nominally min-gage
  - Actuator requirement for deployment → ~1.3 lbf
- Aero-load and restoring force oppose one another
  - Reduced actuator force and bias requirement
  - Fail-safety less difficult

## Unconstrained Shape & Strain



- Relax constraint on deployed shape
  - ~3.3 lbf/in required to deploy 0.040"-thick SFR SGF
  - Max strain ~0.78%
  - Deflected shape exceeds reference by ~0.2"
- Aero-load deflection of 0.040"-thick SGF negligible
- Unconstrained, 0.020"-thick SFR SGF requires ~0.4 lbf/in for deployment & aero-load deflection negligible

# SCF & SGF Bench-Top Testing

# SCF Mechanized Bench-Top Apparatus



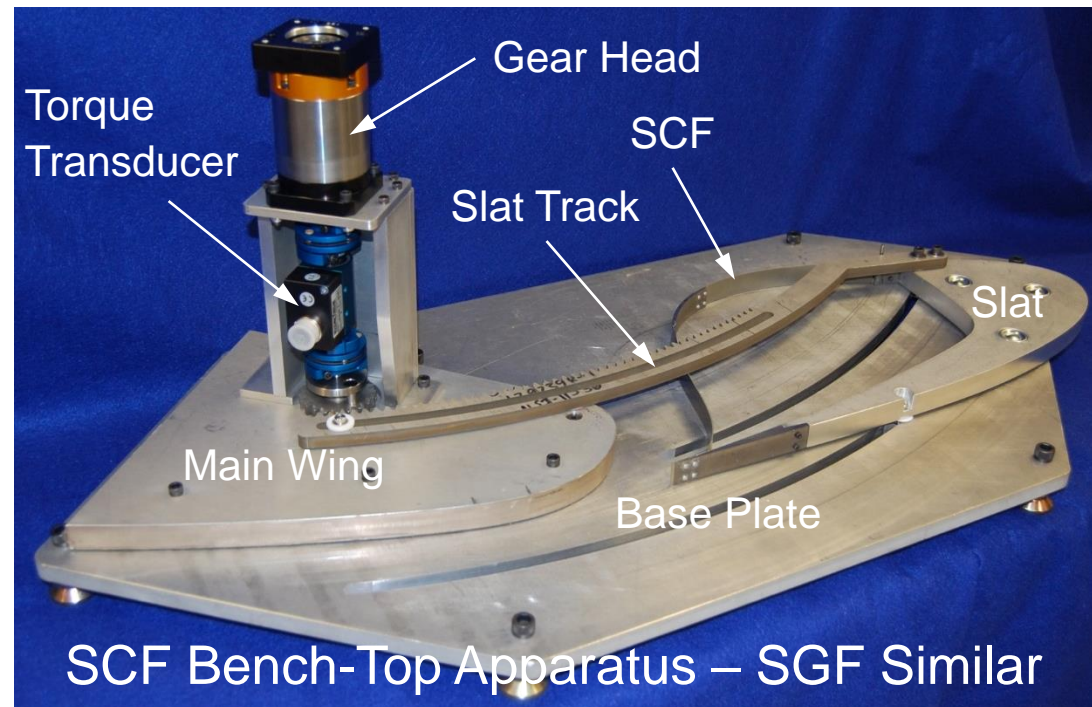
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Objective: Quantitatively explore parameter space & validate computational models

## Approach

- Mechanization to simulate flight hardware
- Develop DAQ and test control system
- Measure torque, SCF/SGF shape and contact stress
- Correlate experimental and computational results



# SCF & SGF Wind Tunnel Test Prep

# Superelastic SMA Slat-Gap Filler (SGF)



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Objective: Demonstrate reduction of slat noise via flexible SCF and SGF structural treatments on a modern wing w/ gain or no loss in aero-performance.

## Approach

- Leverage planned 14x22 test of CRM for AFC
- Design & fabricate rigid & flexible SCF and SGF prototypes
- Test and compare aerodynamic and aeroacoustic performance with baseline high-lift system

## Status

- Initial scaling study suggests geometric scaling appropriate for sub-scaled testing at flight Mach number and standard air conditions
- SCF profile design for CRM underway
- Periodic meetings being held to specify requirements & plan test

## CRM Baseline High-Lift Config.

